From James Moore – 713-628-6457 – jmoore1013@aol.com. DO NOT contact Mike Hado!

# Tr7 V8 conversion kit from Rimmer Bros

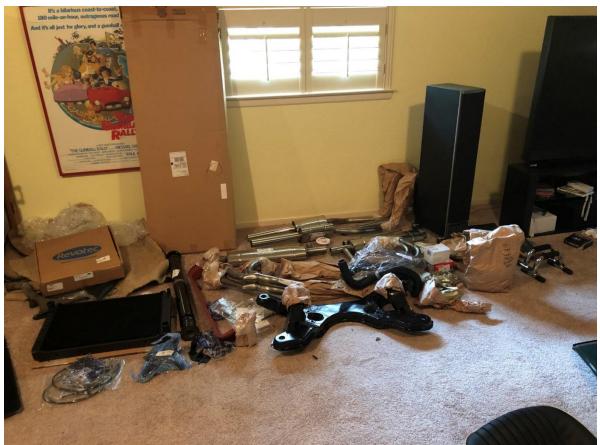
I spent over \$4500, including shipping for the kit that Rimmer sells to make the TR7 V8 conversion. It's a very complete kit that includes everything, including a brand new Triumph TR8 front crossmember. Everything on the V8 conversion is based on the crossmember which Rimmer calls the Datum. The kit also includes the bushings, headers, choke cable, throttle cable, radiator hoses, radiator, radiator mounts, exhaust system, upgraded disc brakes, electric fan, electric fuel pump and a wiring diagram. They suggest you upgrade to an Edelbrock dual-plane intake manifold and 4-barrel carb, but those parts are not included with the kit.

I spent some extra money once the kit arrived ceramic coating the headers and powdercoating any component that was not already powdercoated, so the conversion kit is ready to go and very complete.

If the attachment from Rimmer (attached) is hard to read, go to their website and use part # RB7706.

You can take advantage of the newest exchange rate as I want \$3,000 for the kit. As I'm losing over a grand on this kit, and I think this is a very fair price as the kit won't be available from Rimmer (due to supply chain issues) until later this year, this is priced as-is. This will also include the Rover V8 bellhousing, 5-speed transmission & TR8 coolant overflow tank.

# James



# 713-628-6457 or JMOORE1013@aol.com

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E Reading list

#### Conversion Kit B with Performance - Quiet - Twin Box/Exit Exhaust System - RB7706



	Prices displayed in: ound  _ Euro  US Dollar  AUD  NZD	
See	here for Info on VAT & Exchange Rates.	
	Rate It	
	\$3,873.86	
Out of stock, exp	sected soon May 23, 2022. Add to cart and Back Order	
	Quantity 1	
Items in this pac	skage:	
1 Front Subf	frame - New - RKC927	
1 Radiator -	TR8 - New Core - Reconditioned	
1 RH Tubula	r Manifold RHD/LHD - RB7030SSRH	
1 LH Tubular	r Manifold RHD/LHD - RB7030SSLH	
1 RH Brake	Calipr - RB7117B	
1 LH.Brake 0	Callpr - RB7117C	
1 Cooling Fa	an Conversion Kit - TR8 - RB8200 - Revotec	
1 TR8 Radia	itor Mounting Bracket - Lower - RKC532	
1 Propshaft -	- TR8 5 Speed and Auto with Original Subframe Fitted -	
RKC2890		
2 Brake Disc	c - Vented Uprated - TR7-8 - RB7117A	
1 Stainless S	Steel RH Centre Silencer - TR8 - GEX3680SS	
1 Stainless S	Steel LH Centre Silencer - TR8 - GEX3681SS	
1 Stainless S	Steel RH Talipipe and Silencer - TR8 - GEX3683SS	
1 Stainless 5	Steel LH Tailpipe and Silencer - TR8 - GEX3684SS	
1 Tachomete	er - 8 Cylinder - Re-Calibrated	
1 Fuel Pump	o - Alternative - Electronic - Dual Polarity - A2X1311ALT	
2 Radiator M	founting Bracket - Upper - UKC7988	
1 Engine Mo	ounting Bracket V8 - RH - UKC4227	
	bunting Bracket V8 - LH - UKC4231	
1 Throttle Ca	able TR8 RHD - LHD - ULC2360	
	tor Hose - LH - Radiator to Thermostat Housing - Non Air	
Con - GRH5		
2 Stainless S	Steel Link Pipe RH/LH - TR8 - RB7495	
1 Choke Cab	ble - TKC6742	
	Stainless Steel Braided Front Brake Hose - TR7/8 and	
SD1		

Part No.: RB7706

This part may have multiple applications. Please select your car model from below to see specific application information, or click the Add to Cart button to make your purchase. 國船

TR8 Exhaust System Conversion Kits'

Product Description Customer Reviews Customer Discussions

#### Product Description

Kit 'B' includes:

Basic Conversion Kit and a Stainless Steel Exhaust System comprising of Tubular Manifolds, Adaptor Pipes, Twin Centre Boxes, Twin Outlet Tailpipes & Exhaust Fitting Kit. See also: V8 exhausts for details of our Exhaust Manifold Insulating Wrap.

- 1 TR8 Subframe Part no. RKC927
- 1 Subframe Bolt Kit (Inc Spacers) Part to. RB7102
- 1 Subframe Bush Kit (Polyurethane) Part no. RB7061P
- 2 Engine Mounting Rubbers Part no. UKC8330
   1 Engine Mounting Bracket (RH) Part no. UKC4227
- 1 Engine Mounting Bracket (LH) Part no. UKC4231
   1 Propshaft Part no. RKC2890
- 1 TR8 Radiator (Recon) Part no. RKC3114R
- 1 Top Hose (RH) UKC7891
   1 Top Hose (LH) Part no. GRH629
- 1 Bottom Hose Part no. GRH603
  2 Hose Clips (for UKC7891) Part no. GHC405
- + 4 Hose Clips (for GRH629/603) Part no. GHC913
- 2 Upper Rad' Mounting Brackets Part no. UKC7988
   1 Lower Rad' Mounting Brackets Part no. RKC532

- 4 Radiator Mounting Bushes Part no. UKC2225
  1 Heavy Duty Kenlowe Electric Fan Kit (16" fan) Part no. RS1537
- 1 TR7/8 Re-Calibrated Tachometer Part no. TKC2587R
- 1 Electric Fuel Pump (Standard) Part no. RB7496
   1 TR8 Accelerator Cable Part no. UKC6482
- 1 TR8 Choke Cable Part no. TKC6742
  1 Uprated 'Big' Brake Kit Part no. RB7117
- · 1 Stainless Steel Exhaust System
- 1 Exhaust Fitting Kit 1 Wiring Diagram

1 Hanging Mounting Bracket - Upper - YKC957 1 Braise Pad Sel Front - STC2556F - Ademinanet 2 Mounting Bracket - Rear Upper - KKC5340 1 Hanging Bracket - Rei - VKC2119 2 Hanging Bracket - Rei - YKC2119 2 Pojkubut Robert - Poyurtame - UKC327PCLY 2 Pojkubut Robert - Reit Isaket - Reit Isaket Ark Con and Nan Ar Can - UKC7381 2 Engine Mounting - Faciliae - LKC2533 Air Can - UKC7801 2 Engine Mounting - Flexible - UKC9330 2 Rear Stare - Lower - UKC2274 4 Spacer - Lower - UKC7227 2 Mounting Bracket - Front - UKC2404 4 Subframe Mounting Bush - Dynamic Orange Polybush -155/39PC4Y A software Mounter (1981) - Ducation
 Stramp Constraints Mounter (1981) - Ducation Compare Polyboxin Stramp Constraints Mounter (1981) - Ducation Compare Polyboxin Stramp Constraints - Revert Mounting - RR7179
 2 Bot Front Subtame - Rear Mounting - RR7179
 2 Bot - Prost Subtame - Rear Mounting - RR7179
 2 Bot - Prost Subtame - Rear Mounting - RR7180
 2 Bone - Rear Mounting - Lives - OPC2022
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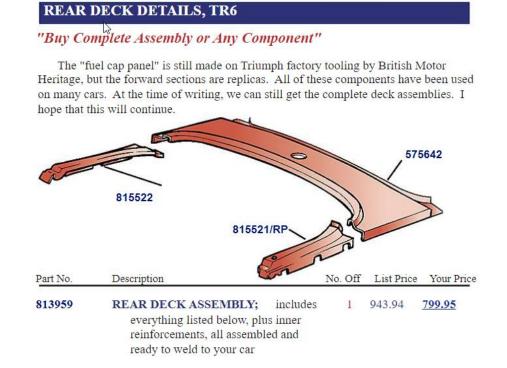
4 Sealing Wather Fibre 916" - WF524 4 Nyioc Nat 36 UNF - TN2209 8 Nat - TSmm M3 - Metric Course - GHF213 12 Nat - TSmm M10 - Metric Fibre - GHF213 8 Fibre Nather M- GHF312 8 Fibre Nather M- GHF312 8 Fibre Nather 515" - GHF301 18 Jick RF Ring Into - FIA 1 Extraust Warranty Registration Card - EWRC Add to Cart A Notify Me!



2- Rally Skidplate from Victoria British. Designed for the TR4A, TR250 & TR6. Brand new, never used. - \$250



3 - Rear Deck – Brand new from The Roadster Factory. Part 813959. \$700.





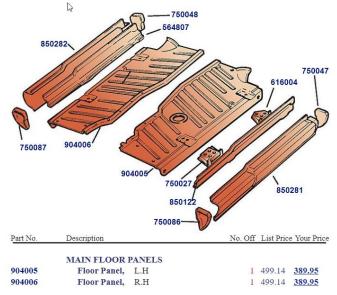
4 – Driver's side floor board from The Roadster Factory. Made on British Heritage tooling. Brand new. \$300. Part number 904005.

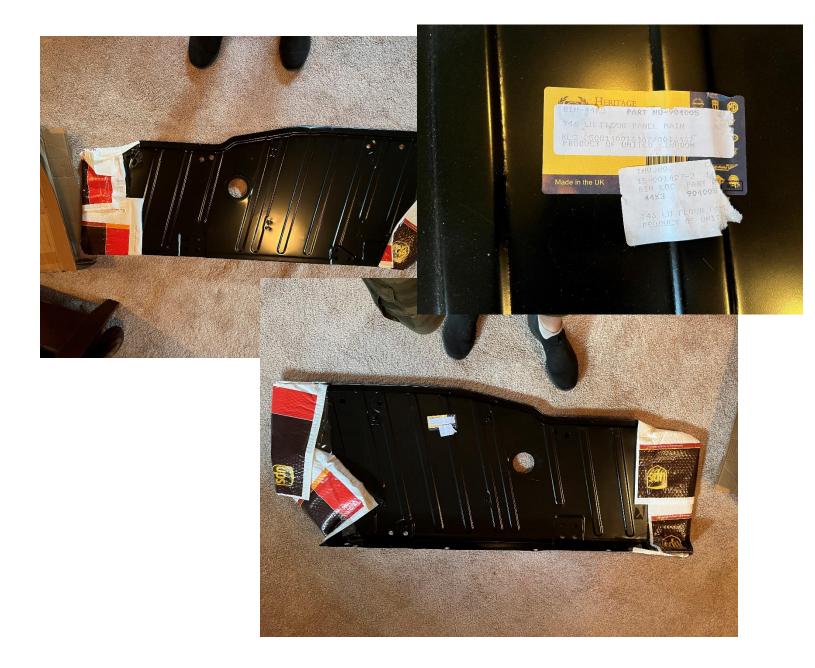
# **BODY SHEET METAL**

### BASIC BODY STRUCTURE-FLOORS, SILLS, TR250, TR6

"Most of These Listings Manufactured by British Motor Heritage"

All of these parts, except the rear door posts and the sills, are made by British Motor Heritage on original factory tooling for a perfect fit. At Triumph, sills and floors were assembled as units on jigs to form the basis of a new body shell. All of the items in this section fit both TR250 and TR6.





5. Metal dashboard out of a 1975 TR6. This has been media blasted & powdercoated. Perfect shape. \$250.





6. Heater core out of 1975 TR6. Fan works. Very solid. \$150



# 7. Air cleaner off 1975 TR6. \$50



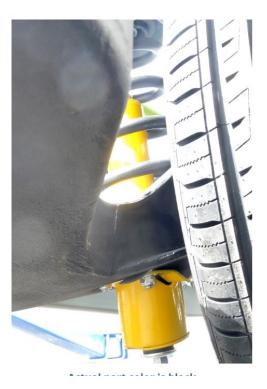
8. Radiator Support for TR250/TR6. Also works great if you are putting a TR6 front sway bar on a TR4A. Powdercoated, but some scratches. Holes drilled for the RATCO front anti-sway bar. \$75



9. RATCO Shock In Coil kit for TR250/TR6. Includes instructions. New with Monroe gas shocks. \$275 at RATCO. Want \$150. Tony included new standard height, HD springs with the shocks. \$100 for the springs. 325 lb front & 380 lb rear. Put on my TR250, but eventually went with Richard Good lowering springs and sway bars before putting the car on the road. **Note: if you want to buy the entire kit – i.e., Shock in Coil, springs, sway bars, end-links & I'll even throw in the radiator support already drilled for the RATCO front sway bar mounts - \$550.** 

## **Rear Shock in Coil Kit**





#### For All Triumph TR series IRS Cars

Now you can have the best rear suspension system for your Triumph. Race proven shock in coil technology places the spring and shock on the same rotational plane, decreases the sprung weight and neatens up the entire area as a bonus. This kit is essentially the same system as supplied with our new frames but it incorporates the necessary hardware to convert your stock spring and shock arrangement to coil-overs. It contains everything that you need and comes with complete instructions.

The conversion from stock to coil-overs requires a degree of mechanical ability. Some of the tasks you will need to accomplish are:

- 1. Removing your old shocks, springs and swingarms.
- 2. Drilling four holes in the swingarm base for the lower shock mounting plate. You will use the mounting plate as a drilling template.
- 3. Attaching the upper shock mounting plate to the frame with the hardware provided.
- 4. Reattaching the swingarm/shock/spring to the frame.
- 5. Compressing the spring to attach the assembly to the spring tower. This is easily done with a floor jack.

This procedure is performed twice. Once for each swingarm and is easier than it might sound.

The conversion should take about 3 hours once you understand the procedure. If you have ever replaced your springs, then you know how to do half of the job already.

You get the following material with the kit;

- 1. Upper and lower shock mounting hardware for the swingarm and the frame attachments
- 2. Two Monroe Sensatrac shock absorbers or optional stiffer gas charged shocks with hardware.
- 3. Two sets of rubber spring seats.
- 4. All hardware necessary

Monroe shocks are recommended because this particular model fits in the coil spring and has the correct length and compression dimensions. Unfortunately for some, we have not found a performance shock that works well in this situation.

This system is perfect for normal street use and at the same time excels at those times when you want the best cornering performance. Sensatrac shocks have variable valving and change their compliance based on road conditions. When the road is harsh they soften and when the road is smooth they stiffen. The gas charged shock is stiff all the time and is a good choice for those who want better cornering stability during autocross or flat track. Add a set of our front and rear matched sway bars and you're ready to rock and roll.

	IG THE MARQUE ALIVE AME UP!		INVOIC 157	
	RATCO Roadtronics Automotive Technologi 7 Old Dock Road Yaphank, New York 11980	To es Inc	JAMES MOO 23318 FOX R SPRING, TX.	UN ST.
	Ph: 631-205-2426 Fax: 631-205-1072		713-628-6457	
	Customer No:	Payment Terms	Due Date	
	972	MASTER CARD	PAID IN I	FULL
	Description			
	SHOCK IN COIL KIT, P/N SICK, WITH GAS SHOCKS		Unit Price	Line Total
	SPRINGS, FRONT AND REAR, MATCHED, POWDERCOATED		275.00	275.00
	REAR SWAY BAR KIT, P/N RSBK-3/4 FOR NISSAN REAR FRONT SWAY BAR KIT, P/N FSBK-7/8 END LINK SET, STOCK TYPE, POLYURETHANE		200.00	200.00
				255.00
			225.00	225.00
			70.00	70.00
			Sub Total	995.00
	THANK YOU FOR YOUR OR			
	THANK YOU FOR YOUR ORDER		SHIPPING	32.00
	Make all checks payab	le to RATCO	Total	1027.00
	Thank you for your bu	sinessill	Less Deposit	1027.00
			Bal Due	0.0
			oar uue	0.0

10. RATCO HD Anti-sway bars. Really nice looking Hammertone powdercoating. Had RATCO put a slight bend in the rear sway bar in order to clear my Nissan R200 LSD. Works fine with stock Triumph diff. \$520 new, want \$350. Includes end-link set. 7/8" front & ¾" rear.

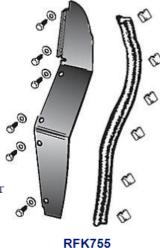


## 11. Splash panel kit. RFK756 – Splash panel kit for the RH side. New \$25.

# TRF'S OWN SPLASH PANEL KITS, TR250, TR6

# "These Better Parts Come Powder Coated and Ready to Install"

Our competitors have continually lowered the price on splash plates until no one can afford to sell anything but rubbish. Some time ago, TRF decided to improve this situation, and we had our own splash plates made by a company here in Western Pennsylvania. In the end, we decided to spend even more money to have our splash plates powder coated. As the plates were painted black originally and fitted after the body was painted, this seems like a good option for our customers. Our splash plates are extremely beautiful, and our kits come complete with rubber seals and correct hardware. In the final analysis, our splash plates cost a couple of dollars more, but the quality is truly excellent, and they are completely finished and ready to install when you take them out of the box. The good news for us is that our customers seem to like our



decision to make better splash plates, as we sell more than ever before

Part No.	Description		No. Of	List Price	Your Price
20	SPLASH PANEL KITS; listed below, plus correct				
<b>RFK755</b>	SPLASH PANEL KIT,	LH side	1	44.39	<u>34.95</u>
<b>RFK756</b>	SPLASH PANEL KIT,	RH side	1	44.39	<u>34.95</u>
		1.0 . 1 1.4.44	-	20.00	



# 12. Revington TR aluminum firewall kit. Paid \$125 plus shipping. Want \$100.

Part No:	RTR7102		revington
Price	£98.96	RT	No image available
Price Ex VAT @ 20%	£82.47		
Q	Buy		
About This Part	Further Reading	Reviews	
TR4A-6 aluminium fire	wall, required for competition	and a sensible addition to any ro	oad car. The fire wall is secured to the body shell between the
cockpit and the petrol			
			is made from fibre board and cannot provide a safe barrier
		en fitted provides a suitable met	
riveted in place to the		and two small steel 'ears'. These	'ears' are made from steel so they can be either welded or
		ud barrier. Its intention is to redu	uce the possibility of petrol finding its way into the cockpit in th
minise we can ans pro-			ed in place to ensure a fluid tight seal.
event of an accident. T			
FITTING	et is straightforward as there a	are 'L' brackets welded all aroun	id the opening which the firewall can we riveted to.
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13. The Roadster Factory part number 139580. Four mounting brackets. \$50. New

