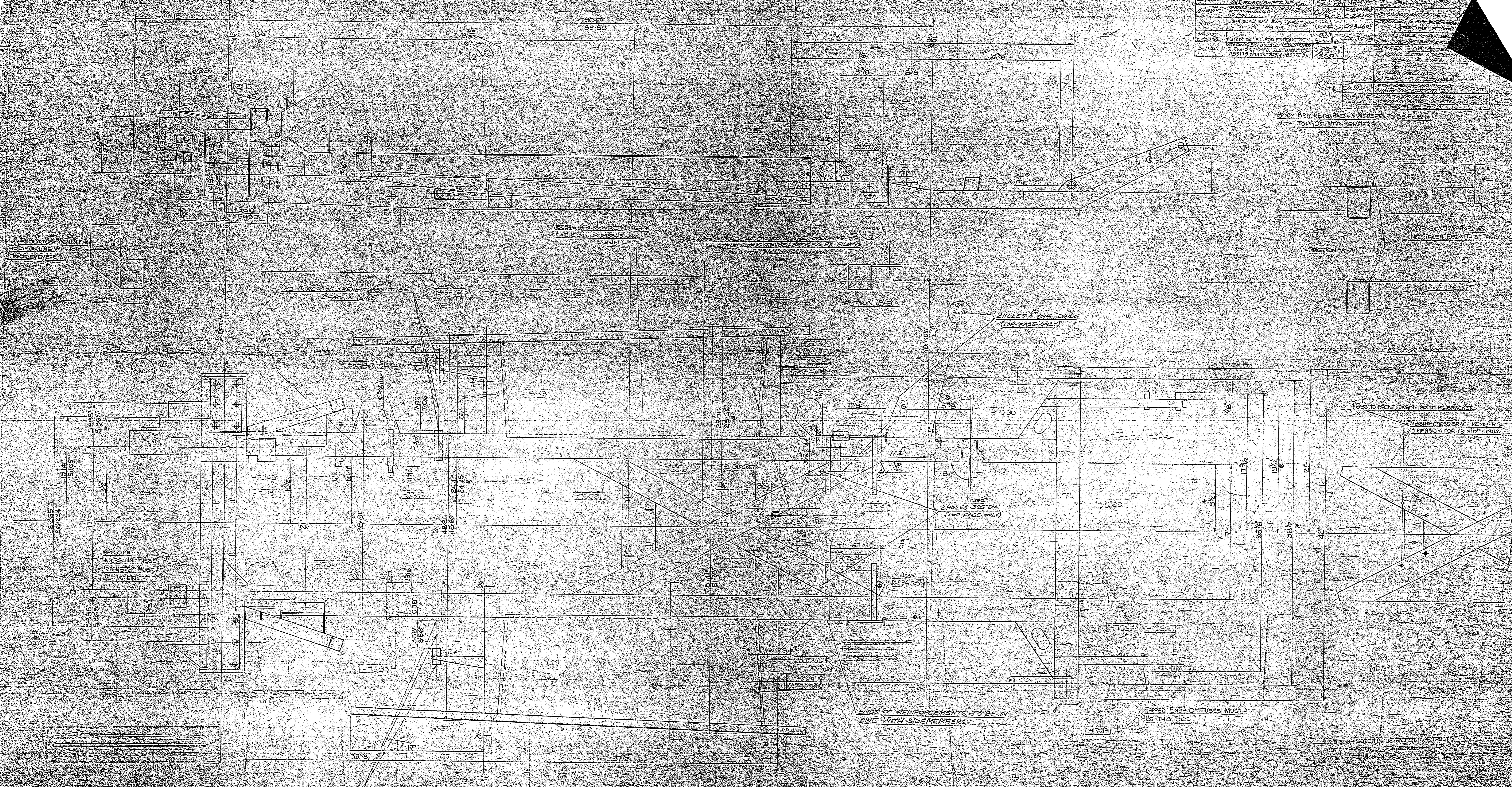


NO.	DATE	REVISIONS	BY	CHKD.	DATE	REVISIONS
1	10/21/55	ASSEMBLY	W. J. H.			
2	11/15/55	REVISED	W. J. H.			
3	12/15/55	REVISED	W. J. H.			
4	1/15/56	REVISED	W. J. H.			
5	2/15/56	REVISED	W. J. H.			
6	3/15/56	REVISED	W. J. H.			
7	4/15/56	REVISED	W. J. H.			
8	5/15/56	REVISED	W. J. H.			
9	6/15/56	REVISED	W. J. H.			
10	7/15/56	REVISED	W. J. H.			
11	8/15/56	REVISED	W. J. H.			
12	9/15/56	REVISED	W. J. H.			
13	10/15/56	REVISED	W. J. H.			
14	11/15/56	REVISED	W. J. H.			
15	12/15/56	REVISED	W. J. H.			



BODY BRACKETS AND X-MEMBER TO BE FLUSH WITH TOP OF MAINMEMBERS

DIMENSIONS MARKED BY ARE TAKEN FROM THIS FACE

2 HOLES 1/2" DIA. DRILL (TOP FACE ONLY)

2 HOLES 3/8" DIA (TOP FACE ONLY)

4/16" TO FRONT ENGINE MOUNTING BRACKET

THIS 5/16" CROSS-BRACE MEMBER IS DIMENSIONED FOR IIB 5112 ONLY

ENDS OF REINFORCEMENTS TO BE IN LINE WITH SIDEMEMBERS

TAPPED ENDS OF TUBES MUST BE THIS SIDE

IMPORTANT HOLES IN THESE BRACKETS MUST BE IN LINE

THE BORES OF THESE TUBES TO BE DEAD IN LINE

IIB5112 FRAME COMPLETE - EN2

DIMENSIONS MARKED THIS WAY ARE IMPORTANT LOCATION DIMENSIONS AND MUST BE MAINTAINED DIMENSIONS MARKED THIS WAY ARE FOR CHECKING PURPOSES AND ARE NOT TO BE CONTINUOUSLY WELDED.

DRAWN: IIB-20-215-5  
CHECKED: 30221-1-56  
CHECKED:

FRAME ASSEMBLY 11/6/54

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