

B.M.C. Service Paint Scheme

ABOUT THE SCHEME . . .

The B.M.C. Service Paint Scheme was introduced to enable B.M.C. Distributors and Dealers to carry out refinishing jobs quickly, easily, and at minimum cost.

Reference to the Index Sheet will show how comprehensive the Scheme is; it embraces the complete respray in ready-mixed and basic colours for those who do their own paint-mixing. The simple 'touch-up' job is provided for by means of a small container designed for owner use. The Scheme also embraces decorative paints, for both Austin and Nuffield house colours.

All these paints conform to the same exacting specifications and quality as those used by us on vehicle production and renovation purposes in our own factories. The materials are of the highest standard and have been thoroughly tested and approved by our Engineering and Designs Departments. Our Supplier offers, in conjunction with our own engineers, a Technical Service aimed to advise and help the Trade on all paint problems. For further information Distributors should apply through their normal Zone contact at Cowley.

January 1964 (Issue 2)

Printed in England by The Nuffield Press Limited, Cowley, Oxford. 34/42 (54110) 11/63

Compiled by J. Scott Morris [jstmorris@yahoo.com] 2010-05-15

Source: MK1 Performance conversions - established in 1995 by Mark Forster to help promote the Mini.
<http://mk1-performance-conversions.co.uk/pdf/paint.pdf>

C:\British Cars\Tech Papers\P- Body Work\Finishes\BMC Service Paint Scheme.doc/pdf



PAINT CODE OF PART NUMBERS

To avoid the various divisions of the British Motor Corporation duplicating part numbers for the same paint, the following codes have been established for different materials and, together with the paint colour codes, shall comprise the B.M.C. part number.

CL—Cellulose.
ET—Self-etching.
SA—Synthetic Air-drying

SE—Synthetic Stoving—Electro Static.
SH—Synthetic Half-hour.
SL—Synthetic Low-baking.

SS—Synthetic Stoving.
RC—Chlorinated Rubber—Chassis.
RE—Chlorinated Rubber—Engine.

Example—Part No. RD.9/SS = Tartan Red Synthetic Stoving

COLOUR CODE OF PART NUMBERS

Colour	Code	Page PAC	Colour	Code	Page PAC	Colour	Code	Page PAC
Aluminium	AL.1		Trafalgar Blue	BU.37	4C	Chelsea Grey	GR.15	6A
Aluminium Bright	AL.2		Blue Royale	BU.38	4C	Metallic Grey	GR.16	6A
			Persian Blue	BU.39	4C	Steel Grey	GR.17	6A
			Bermuda Blue	BU.40	4C	Carlton Grey	GR.18	6A
Champagne Beige	BG.1	3				Regency Grey Straight—see GR.14	GR.19	6A
Kashmir Beige	BG.2	3	Florida Green	GN.1	5	Twilight Grey Metallic—see GR.9	GR.20	6A
Sandy Beige—see BG.15	BG.3	3	Ash Green	GN.2	5	Gascoyne Grey	GR.21	6B
Whitehall (Nevada) Beige	BG.4	3	Palm Green	GN.3	5	Moonstone Grey	GR.22	6B
Royal Tan	BG.5	3	Pastel Green	GN.4	5	Mist Grey	GR.23	6B
Cheviot Fawn	BG.6	3	Sage Green—Morris	GN.5	5	Platinum Grey	GR.24	6B
Phoenix Beige	BG.7	3	Island Green	GN.6	5	Silver Streak Grey Metallic	GR.25	6B
Beige	BG.8	3	Tyrolite Green	GN.7	5	Dove Grey	GR.26	6B
Alamo Beige	BG.9	3	Berkship Green	GN.8	5	Rose Taupe	GR.27	6B
Tan	BG.10	3	Pacific Green	GN.9	5	Light Grey	GR.28	6B
Stone Grey	BG.11	3A	Reseda Green	GN.10	5	Cumulus Grey	GR.29	6B
Light Beige	BG.12	3A	Shannon Green	GN.11	5A	Peat	GR.30	6B
Arianca Beige	BG.13	3A	Dark Green	GN.12	5A			
Stone	BG.14	3A	Spruce Green	GN.13	5A			
Sandy Beige '61'	BG.15	3A	Alhambra Green	GN.14	5A	Mardi Gras Red	RD.1	7
			Leaf Green	GN.15	5A	Colorado (Signal) Red	RD.2	7
			Vale Green	GN.16	5A	Orient Red	RD.3	7
Black	BK.1		Porcelain Green	GN.17	5A	Cherry Red	RD.4	7
Wrinkle (Crackle) Black	BK.2		Connaught Green	GN.18	5A	Damask (Morris) Red	RD.5	7
			Sutherland Green	GN.19	5A	Autumn Red	RD.6	7
Speedwell Blue	BU.1	4	Tintern Green	GN.20	5A	Royal Maroon	RD.7	7
Ice (Healey) Blue—Metallichrome—see BU.18	BU.2	4	Rydal Green	GN.21	5B	Maroon	RD.8	7
Steel Blue	BU.3	4	Empire Green	GN.22	5B	Tartan Red	RD.9	7
Glacier Blue	BU.4	4	Metallic Green	GN.23	5B	Orchid	RD.10	7
Kingfisher Blue	BU.5	4	Sherwood Green (Austin—Sage Green)	GN.24	5B	Coral Red	RD.11	7A
Turquoise—for Turquoise Blue see BU.26	BU.6	4	Racing Green	GN.25	5B	Chestnut	RD.12	7A
Florentine Blue	BU.7	4	Lizard Green	GN.26	5B	Carmine	RD.13	7A
Island Blue	BU.8	4	Romain Green	GN.27	5B	Reno Red	RD.14	7A
Mineral Blue	BU.9	4	Mist Green	GN.28	5B	Richmond Red	RD.15	7A
Teal Blue	BU.10	4	Woodland Green	GN.29	5B	Chariot Red	RD.16	7A
Basilica Blue	BU.11	4A	M.G. Green	GN.30	5B	Lilac	RD.17	7A
Iris Blue	BU.12	4A	M.G. Green Metallic	GN.31	5C	Deep Pink	RD.18	7A
Navy Blue	BU.13	4A	Westminster Green	GN.32	5C	Claret	RD.19	7A
Clipper Blue	BU.14	4A	Willow Green	GN.33	5C	Orange	RD.20	7A
Smoke Grey	BU.15	4A	Lincoln Green	GN.34	5C	Embassy Maroon	RD.21	7B
Ocean Blue	BU.16	4A	Cumberland Green (Riley One-Point-Five—Leaf Green)	GN.35	5C	Agate Red	RD.22	7B
Horizon Blue	BU.17	4A	Bronze Green	GN.36	5C			
Ice Blue Straight—see BU.2	BU.18	4A	Almond Green	GN.37	5C	Frost White	WT.1	8
Reef Blue	BU.19	4A	Mid Green	GN.38	5C	Ivory White	WT.2	8
Capri Blue	BU.20	4A	Fern Green	GN.39	5C	Old English White (Off White)	WT.3	8
Streamline Blue	BU.21	4B				Snowberry White	WT.4	8
Conway Blue	BU.22	4B	Court Grey	GR.1	6			
Stardust Blue	BU.23	4B	Cardigan (Swiss) Grey	GR.2	6	Pale Ivory	YL.1	9
Dark Blue	BU.24	4B	Birch Grey	GR.3	6	Chartreuse Yellow	YL.2	9
Wembley Blue	BU.25	4B	Tweed Grey	GR.4	6	Primrose (Sunburst) Yellow	YL.3	9
Turquoise Blue	BU.26	4B	Frilford Grey	GR.5	6	Autumn (Yellow) Gold	YL.4	9
Azure Blue	BU.27	4B	Clarendon Grey	GR.6	6	Cream (Ivory)	YL.5	9
Smoke Blue	BU.28	4B	Yukon Grey	GR.7	6	County Cream	YL.6	9
Alaskan Blue	BU.29	4B	Charcoal Grey	GR.8	6	Marigold	YL.7	9
Dynasty Blue	BU.30	4B	Dark (Twilight) Grey—see GR.20	GR.9	6	Golden Yellow	YL.8	9
Thames Blue	BU.31	4C	Pearl Grey	GR.10	6	Highway Yellow	YL.9	9
Blue Metallic	BU.32	4C	Farina Grey	GR.11	6A	Morris (Deep) Cream	YL.10	9
Delft Blue	BU.33	4C	Gramplan Grey	GR.12	6A	Fiesta Yellow	YL.11	9A
Cambridge Blue	BU.34	4C	Seal Grey	GR.13	6A			
Surf Blue	BU.35	4C	Regency Grey Metallic—see GR.19	GR.14	6A			
Light Blue	BU.36	4C	Smoke Grey—see BU.15		4A			

COLOUR BASIC TINTERS—CODE OF PART NUMBERS

TINTER COLOUR	CODE	TINTER COLOUR	CODE
Black	BKT.1	Helio Red	RDT.1
		Crimson	RDT.2
		Red Oxide	RDT.3
Prussian Blue	BUT.1	Deep Maroon	RDT.4
Monastral Blue	BUT.2	Fast Purple	RDT.5
Light Blue	BUT.3	Purple Oxide	RDT.6
Middle Blue	BUT.4	Pink Oxide	RDT.7
Extra Pale Blue	BUT.5	Pale Fast Maroon	RDT.8
		Extra Pale Fast Maroon	RDT.9
Middle Brunswick Green	GNT.1	White	WTT.1
Light Fast Green	GNT.2		
		Yellow Ochre	YLT.1
		Lemon Chrome	YLT.2
Light Grey	GRT.1	Orange Chrome	YLT.3
Dark Grey	GRT.2	Pale Ochre	YLT.4
Extra Pale Grey	GRT.3	Pale Yellow	YLT.5
		Pale Fast Yellow	YLT.6
		Middle Chrome	YLT.7
		Extra Pale Ochre	YLT.8