

## TR 3 Build Sheet

British Frame and Engine M24-106 TR3/4 race cam ground by Ken Gilanders.

Hardened followers

Custom chromoly push-rods

ATI Super Damper

Crank lightened, polished and nitrided

Wiseco sleeves, pistons and rings 11.78:1 CR

Sleeves “eyebrowed” for intake valve clearance (per Kas Kastner)

Custom Cometic head gasket (Tony Drews pattern)

Flowed water pump and aluminum pulley (narrow belt)

Toyota alternator

Wosp geared starter

TR6 gearbox with Steve Yott 3-bearing countershaft (fresh rebuild 2025)

Head shaved to 3.125” and ported to Kastner specs

Oversize valves

Carbs wedged & flowed, but chokes retained

Original Cooper air filters

ARE valve cover gasket and cover thumb screws with custom retainer system

New SU fuel pump

8 gallon ATL cell with new foam

Seat Belts good until 12/2027

Full Sparco fire system

13 row oil cooler with stainless lines

2 quart Accusump

Good Parts front hubs, bearings and chromoly stub axles

New Girling calipers

Goodridge stainless brake and clutch lines

Carbotech pads and new rotors

ARE Delrin bushings in steering linkage

Moser custom axles in Southwick modified rear end (Ford bearing carriers)

Detroit locker diff

Woodridge finned aluminum drums

New Dayton 72-spoke, heavy-duty tubeless wire wheels and new splined hubs and knock-offs

Hoosier 205/60 – 15 Speedsters (3 race events)

Original Dzus-fastner windshield with 1964 Road America competitor sticker

Current SWMS (VMC member) logbook

Car has extensive race history with original owner Sandy Sandsnes in Midwest Council

Dash plaques from many events from the 1960's

Some stock parts available; happy to discuss

OD trans (shifts fine, but case is cracked)

Stock, worn engine. Turns freely

Side curtains, top frame, steering shaft and wheel, carbs,

Seats, trim parts, lights, etc.